



G400 LID PROP INSTALLATION

INSTRUCTIONS

Step 1

TOOLS REQUIRED

- $\frac{5}{32}$ Allen wrench
- $\frac{7}{16}$ wrench or socket
- Flat screw driver



- (1) Using a flat head screwdriver, remove the two plugs in the top of the lid

Step 2



- (2) Using a $\frac{7}{16}$ wrench or socket and $\frac{5}{32}$ Allen wrench, remove the bolt between the two pieces



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Step 3



- (3) Remove the two nuts holding the top portion to the lid, remove top piece
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Step 4



- (4) Remove the outer nut on bottom piece, remove bottom piece
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Step 5



(5) Remove secondary nut

Step 6



(6) Reinstall new bottom bolt



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Step 7



(7) Make sure to place washer on bolt

Step 8



(8) Install and tighten inner nut



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Step 9



(9) Install second washer

Step 10



(10) Place bottom bracket as shown



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Step 11



(11) Install another washer

Step 12



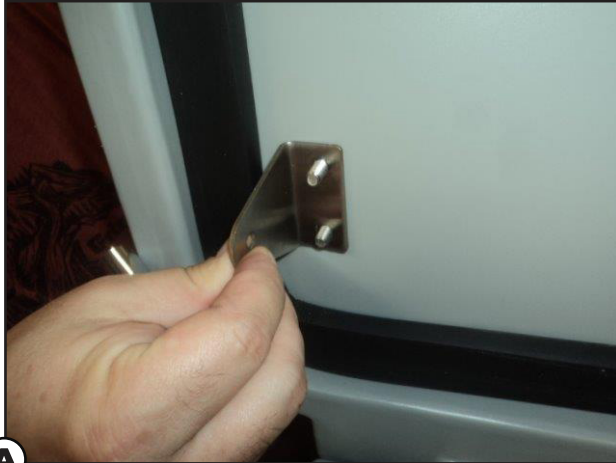
(12) Tighten bolt so one thread is exposed - do not over-tighten, need some free play



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Step 13



A



B

(13) Install top bracket

Step 14



A



B

(14) Tighten upper bracket bolts



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Step 15



A



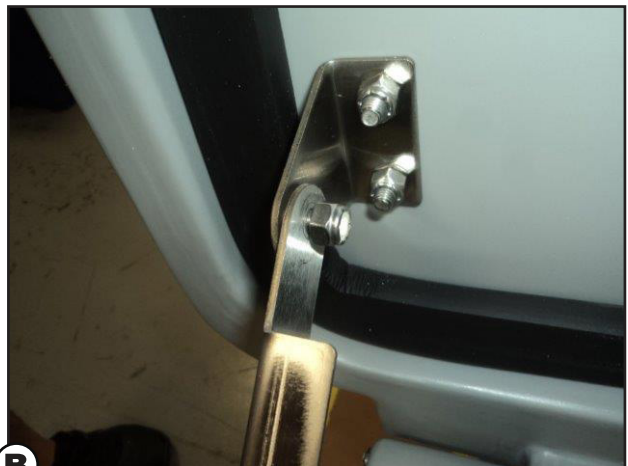
B

(15) Place bolt through top bracket, then a washer

Step 16



A



B

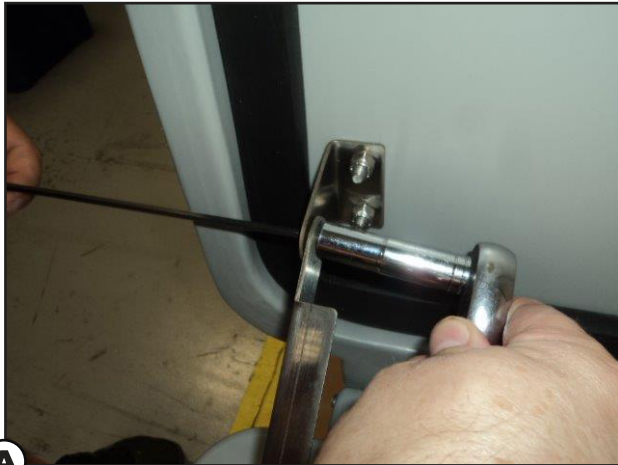
(16) Place bottom bracket, no washer is needed



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Step 17



A



B

(17) Tighten bolt, leave a little free play

Step 18



A



B

(18) Replace finish plugs so they are flush with top of cooler
